

Product name

Version 0 Revision date: 2012.12.20 MSDS Number : 000000507568 Print Date: 2012.12.20

### **1. SUBSTANCE / MIXTURE AND COMPANY IDENTIFICATION**

Recommended use of the chemical and restrictions on use				
Specific use(s)	: Photoresist			
Restriction on use	: No data.			
Information on supplier/di	stributor			
Company	: AZ Electronic Materials (Korea) Ltd. 325-25, Boche-ri, Miyang-myeon, Ansung city, Kyonggy-do			
Telephone	: +82 (0)31 670 8461			
Telefax	: +82 (0)31 677 6900			
Emergency telepho number	ne : +82 (0)31 670 8301			

: AZ LOR-1T (66CP)

### 2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

 Flammable liquids, Category 3
 Eye irritation, Category 2
 Specific target organ toxicity - single exposure, Category 3, Respiratory system, Central nervous system

Label elements including precautionary statements

Pictogram	
Signal word	: Warning
Hazard statements	<ul> <li>Flammable liquid and vapour.</li> <li>Causes serious eye irritation.</li> <li>May cause respiratory irritation.</li> <li>May cause drowsiness or dizziness.</li> </ul>
Precautionary	: Prevention:

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Protection:NONE

statements	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wash skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/ protective clothing/ eye protection/ face protection.	
	Response: IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER or doctor/ physician if you feel unwell. If eye irritation persists: Get medical advice/ attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.	
	Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.	
	Disposal: Dispose of contents/ container to an approved waste disposal plant.	
Other hazards which do not result	in classification	
NFPA		
Test substance: 2-methoxy-1-methylethyl acetate		

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Flammability: 2

Health: 0

Chemical Name	CAS-No.	KE No.	Concentration(%)
2-Methoxy-1-methylethyl acetate	108-65-6	KE-23315	60 - 65
Creosl novolak resin	Trade Secret	Trade Secret	30 - 35
Triazine derivative	Trade Secret	Trade Secret	1 - 5

Reactivity: 0



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\* KE: Korean Existing Chemical no.

※ Detail composition information is trade secret.

#### **4. FIRST AID MEASURES**

Eye contact	<ul> <li>In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water.</li> <li>Seek medical aid immediately</li> </ul>
Skin contact	<ul> <li>Remove contaminated clothing and shoes. Before decontaminating clothing and shoes allow to dry fully. Wash items and allow to dry before reuse.</li> <li>Wash thoroughly with water and soap.</li> <li>If skin problems persist, seek medical advice.</li> </ul>
Inhalation	: If inhaled, remove immediately to fresh air; if not breathing give artificial respiration; obtain medical help.
Ingestion	<ul> <li>Do not induce vomiting.</li> <li>When swallowed seek medical aid immediately and show the physician the packaging or the label of the packaging.</li> <li>Let plenty of water be drunk in small gulps.</li> <li>In case of unconsciousness keep victim in lateral head-down position, do not give anything by mouth and do not induce vomiting.</li> </ul>
Advice to doctor	: Treat symptomatically.

#### **5. FIREFIGHTING MEASURES**

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Carbon dioxide, water spray, dry chemical, alcohol resistant foam.
Unsuitable extinguishing media	: No Data
Specific hazards during fire fighti	ng
	<ul> <li>Combustion gases of organic materials must in principle be graded as inhalation poisons.</li> <li>Thermal decomposition may generate carbon dioxide, carbon monoxide, and oxides of nitrogen and sulfur.</li> </ul>
Special protective equipment for	fire-fighters
	: Use self-contained breathing apparatus Well closed full protective clothing (coat and pants) including helmet. If protective equipment is not available or not used, fight fire from a protected location or safe distance.



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Further information
 De-energize the area and remove any source of ignition.Remove material from the area if can be done without risk.Cool container and metallic parts with a water spray jetAvoid breathing vapors and keep upwind.Evacuate endangered area, close off area.Vapors are heavier than air and may travel a long distance and accumulate in low lying areas.Vapor may travel considerable distance to source of ignition and flash back.Do not use direct water stream. May spread fire.Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

#### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions	<ul> <li>Keep away sources of ignition.</li> <li>Wear personal protective equipment. Unprotected persons must be kept away.</li> <li>Keep people away and stay on the upwind side.</li> </ul>
Environmental precautions	: Do not allow to enter drains or waterways If the product gets into drains, inform the relevant authorities immediately.
Methods for cleaning up	: Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak. Collect onto inert absorbent. Place in suitable container. Containers in which spilt substance has been collected must be adequately labelled
Additional advice	: Keep away sources of ignition, stop running engines, no smoking.Close leakages.Evacuate endangered area, seal off area.Dispose appropriately.

#### 7. HANDLING AND STORAGE

Handling	
Advice on safe handling	<ul> <li>Keep away from sources of ignition - No smoking. Take precautionary measures against electrostatic loading. Earth vessels and equipment well. Avoid breathing vapors and contact with skin, eyes, and clothing. Provide good ventilation of working area (local exhaust ventilation if necessary). Empty containers may contain residue which can be dangerous – do not pressurize, cut, weld, drill, grind and also do not expose such</li> </ul>

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		containers to heat, flame, sparks, or other ignition sources.
Advice on protection against fire and explosion	:	The heavy vapours can overcome a considerable distance upto the source of ignition. Vapours may form explosive mixtures with air The product vapours are heavier than air.
Storage		
Requirements for storage areas and containers	:	Protect from direct sunlight
Further information on storage conditions	:	Store in original container. Keep containers tightly closed in a cool, well-ventilated place.
Materials to avoid	:	Oxidizing agents, Strong acids, Bases

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limits of the chemical substance, biological exposure limits etc

We are not aware of any national exposure limit.

Components	CAS-No.	Exposure limit	Basis
2-Methoxy-1-methylethyl acetate	108-65-6	TWA: 50 ppm	US WEEL

Appropriate engineering controls

Provide local exhaust or process enclosure ventilation to meet exposure limits. Ventilation equipment should be explosion proof if explosion concentrations of dust, vapor, or fume are present.

Personal protective equipment

Respiratory protection	:	In case of insufficient exhaust ventilation or prolonged exposure use respiratory protection equipment. Respirator with filter for organic vapour
Eye protection	:	Safety goggles
Hand protection	:	Chemical resistant gloves
Skin and body protection	:	Chemically impervious clothing.
Hygiene measures	:	Remove soaked clothing immediately. Wash hands before breaks and after work. Do not eat or drink during work time.



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	Keep away from foodstuffs and beverages. Provide washing facilities at the place of work. Observe the usual precautions when handling chemicals.
Protective measures	: Do not inhale vapours Avoid contact with eyes and skin Observe the usual precautions for handling chemicals.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Form	: Liquid
Colour	: yellow-brown
Odour	: ether-like
Odour Threshold	: No Data
рН	: not applicable
Melting point/range	: No data.
Boiling point/boiling range	: 145.8 °C 2-methoxy-1-methylethyl acetate
Flash point	: approx. 42 °C (2-methoxy-1-methylethyl acetate)
Evaporation rate	: No Data
Flammability (solid, gas)	: No Data
Upper/lower flammability or exp	plosive limits
Lower explosion limit	: 1.5 %(V) 2-methoxy-1-methylethyl acetate
Upper explosion limit	: 7 %(V) 2-methoxy-1-methylethyl acetate
Vapour pressure	: No Data
Water solubility	: The solvent is partially water soluble but the product forms two layers.
Relative vapour density	: No Data



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Specific gravity	:	No Data
Partition coefficient:	:	No Data
Auto-ignition temperature	:	No Data
Thermal decomposition	:	No Data
Viscosity, dynamic	:	66 cP
Molecular Weight	:	No Data

#### **10. STABILITY AND REACTIVITY**

Chemical stability and possibility of hazardous reactions

	<ul> <li>Exothermic reaction may occur at high temparature.</li> <li>Evolution of flammable mixtures possible in air when heated above flash point and/or during spraying or misting., Hazardous polymerisation does not occur.</li> <li>May form explosive peroxides. Avoid prolonged storage or contact with air, light, or storage and use above room temperature.</li> </ul>
Conditions to avoid	<ul> <li>Keep away from heat, sparks, open flames, and other sources of ignition.</li> <li>Prolonged Or Excessive Heat.</li> </ul>
Incompatible materials	: Oxidizing agents Strong acids Bases

Hazardous decomposition products

: Risk of formation of toxic pyrolysis products.

#### **11. TOXICOLOGICAL INFORMATION**

Information on the likely routes of exposure

Primary routes of entry : No Data

Health Hazard Information

- Acute toxicity : No Data
  - Skin corrosion/irritation : No Data



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Serious eye damage/eye irritation	: No Data
Respiratory or skin sensit	ization
Sensitisation	: No Data
Carcinogenicity	
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
Germ cell mutagenicity	: No Data
Reproductive toxicity	: No Data
Specific target organ toxi	city - single exposure
	: No Data
Specific target organ toxi	city - repeated exposure
	: No Data
Aspiration hazard	: No Data
Further information	: No data is available on the product itself.
Component information	
2-Methoxy-1-methylethyl	acetate
Acute toxicity	<ul> <li>Oral, LD50: &gt; 8,532 mg/kg, rat (female)</li> <li>Source : OECD SIDS</li> <li>Inhalation, LC0: 23.4 mg/l, 4345 ppm, 7 h, rat</li> <li>Source : OECD SIDS</li> </ul>

Source : OECD SIDS

Dermal, LD50: > 5,000 mg/kg, rabbit



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Skin irritation	: rabbit, non-irritant Source : OECD SIDS
Eye irritation	: rabbit eye, slightly irritant Source : OECD SIDS
Sensitisation	: Skin, Guinea pig, non-sensitizing Source : OECD SIDS
Genotoxicity in vitro	: Bacterial reverse mutation assay, Negative, GLP yes Source : OECD SIDS
	: Chromosome Aberration Test, Negative, GLP yes Source : OECD SIDS
Reproductive toxicity	: Did not show teratogenic effects in animal experiments. Animal testing did not show any effects on fertility., Source : OECD SIDS
Specific target organ	toxicity - single exposure
	na statute na statute

: May cause respiratory irritation., May cause drowsiness or dizziness.

#### **12. ECOLOGICAL INFORMATION**

Ecotoxicology	:	No Data
Persistence and degradability	:	No Data
Bioaccumulation	:	No Data
Stability in soil	:	No Data
Other adverse effects	:	No Data

Component information

#### 2-Methoxy-1-methylethyl acetate

Ecotoxicology	:	Fish, Orycias latipes, LC50: > 100 mg/l , 96 h Source : OECD SIDS
		Invertibrates, Daphnia magna, EC0: 373 mg/l , 48 h Source : OECD SIDS

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	Algae, Selenastrum capricornutum, EC50: > 1,000 mg Source : OECD SIDS	g/l , 72 h
Biodegradation	83 %, 28 d, readily biodegradable Source : OECD SIDS	
Bioaccumulation	Bioconcentration factor (BCF): < 100 Bioaccumulation is unlikely.	

### **13. DISPOSAL CONSIDERATIONS**

Disposal methods	: Product should be taken to a suitable and authorized waste disposal site in accordance with relevant regulations and if necessary after consultation with the waste disposal operator and/or the competent Authorities
Precautions for disposal	: When discarding an empty container, the contaminated to the inside is removed completely and it discards according to your local regulations

### **14. TRANSPORT INFORMATION**

Sea transport IMDG UN number Description of the goods Class Packing group Labels EmS Number 1	:	1993 FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate) 3 III 3 F-E
EmS Number 2	-	S-E
Marine pollutant	:	no
Air transport		
IATA UN number Description of the goods Class Packing group Labels Packing instruction (cargo	:	1993 Flammable liquid, n.o.s. (2-Methoxy-1-methylethyl acetate) 3 III 3 366



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aircraft)		
Packing instruction	:	355
(passenger aircraft)		
Packing instruction	:	Y344
(passenger aircraft)		
Environmentally hazardous	:	no

#### **15. REGULATORY INFORMATION**

Information according to ISHA

A Material Safety Datasheet (MSDS) has to be prepared and provided for this product according to article 41 of ISHA.

Regulation	Chemical Name	Threshold limits
Harmful Substances Prohibited from Manufacturing	Not relevant	
Korea. Harmful Substances Requiring Permission	Not relevant	
Substances to be controlled (Article 166 of the Regulation on Industrial Health Standards)	Not relevant	
Controlled Substances Subject to Environment Monitoring	Not relevant	
Controlled Substances Subject to Health Examination	Not relevant	

#### Information according to TCCA

Regulation	Chemical Name	Threshold limits
Toxic chemicals, TCCL Article 19	Not relevant	
Banned Toxic Chemicals TCCL Article 32 & 33	Not relevant	
Observational chemicals, TCCL Article 31	Not relevant	
Restricted toxic chemicals TCCL Article 32 & 33	Not relevant	
Toxic Release Inventory	Not relevant	
Accident Precaution Chemicals	Not relevant	

#### Information according to DSSMA

Dangerous Substances Safety Management Act:	Class 4 : Flammable liquids, Type 2 Petroleums, Water insoluble liquid, Threshold quantity 1000 litre
Management / Kt.	



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#### Information according to Waste Management Law

Waste Management Law	All national and local regulations of this product should be	
	observed and dispose in accordance with relevant regulations.,	
	If organic solvent is contained in waste, it must be treated as	
	designated wastes.	

Other regulations in domestic and foreign countries

Regulation	Chemical Name	Threshold limits
PIC Convention	Neither banned nor restricted	

#### **16.** Further information

Sources of reference materials: Source : OECD SIDS

The first date of preparation: 2012.12.20

Number of revision and the latest revision date: Has not been revised

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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