



SAFETY DATA SHEET

ROHM AND HAAS ELECTRONIC MATERIALS
SINGAPORE PTE. LTD.

Product name: Adhesion Promoter AP3000

Issue Date: 01/09/2023

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ROHM AND HAAS ELECTRONIC MATERIALS SINGAPORE PTE. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Adhesion Promoter AP3000

Recommended use of the chemical and restrictions on use

Identified uses: Primer for polymers on various surfaces. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

ROHM AND HAAS ELECTRONIC MATERIALS
SINGAPORE PTE. LTD.
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SINGAPORE 238855
SINGAPORE

Customer Information Number:

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EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 800 101 2201

Local Emergency Contact: 800 101 2201 / (65) 3158 1349

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids

: Category 3

Specific target organ toxicity - single exposure

: Category 3 (Central nervous system)

GHS label elements

Hazard pictograms



Signal word: **WARNING!**

Hazard statements

Flammable liquid and vapour.

May cause drowsiness or dizziness.

Precautionary statements**Prevention**

Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Avoid breathing mist or vapours.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Propylene glycol monomethyl ether	107-98-2	> 98.0 %
Organosilicate polymer		< 0.5 %
2-Methoxy-1-propanol	1589-47-5	< 0.3 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Use water spray to cool fire exposed containers and fire affected zone until fire is

out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Ventilate area of leak or spill. No smoking in area. For large spills, warn public of downwind explosion hazard. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Vapor explosion hazard. Keep out of sewers. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to section 7, Handling, for additional precautionary measures.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Pump with explosion-proof equipment. If available, use foam to smother or suppress. Ground and bond all containers and handling equipment. Absorb with materials such as: Dirt. Sand. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid contact with skin and clothing. Wash thoroughly after handling. Keep container closed. Never use air pressure for transferring product. No smoking, open flames or sources of ignition in handling and storage area. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Use only with adequate ventilation. Avoid breathing vapor. Electrically bond and ground all containers and equipment before transfer or use of material. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. Handling operations that can promote accumulation of static charges include but are not limited to mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Keep container closed. Store in the following material(s): High density polyethylene (HDPE) Polyethylene-lined container. Carbon steel. Stainless steel. Teflon. Glass.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Propylene glycol monomethyl ether	ACGIH	TWA	50 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	100 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; A4: Not classifiable as a human carcinogen		
	SG OEL	PEL (long term)	369 mg/m3 100 ppm
	SG OEL	PEL (short term)	553 mg/m3 150 ppm

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Clear
Odor	Ether
Odor Threshold	No test data available
pH	No test data available
Melting point/range	<i>Not applicable</i>
Freezing point	-97 °C <i>Literature</i>
Boiling point (760 mmHg)	120 °C <i>Literature</i>
Flash point	closed cup 32 °C <i>Literature</i>
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Not Applicable
Lower explosion limit	1.5 % vol Liquid. <i>Literature</i>
Upper explosion limit	10.9 % vol Liquid. <i>Literature</i>
Vapor Pressure	16.7 hPa at 25 °C <i>Literature</i>
Relative Vapor Density (air = 1)	3.12 <i>Literature</i>
Relative Density (water = 1)	0.919 at 25 °C <i>Literature</i>
Water solubility	<i>Visual</i> soluble
Partition coefficient: n-octanol/water	log Pow: 0.37 <i>Measured</i>
Auto-ignition temperature	287 °C <i>Literature</i>
Decomposition temperature	No test data available
Dynamic Viscosity	1.7 mPa.s at 25 °C <i>Literature</i>
Kinematic Viscosity	No test data available
Explosive properties	No data available
Oxidizing properties	No data available
Liquid Density	0.917 g/cm ³ <i>Test method in development</i>
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Do not distill to dryness. Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Ketones. Organic acids.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

LD50, Rat, 4,016 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. The odor is objectionable at 100 ppm; higher levels produce eye, nose, and throat irritation and are intolerable at 1000 ppm. Anesthetic effects are seen at or above 1000 ppm.

LC50, Rat, 6 Hour, vapour, > 25.8 mg/l

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.
Repeated contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause drowsiness or dizziness.
Route of Exposure: Inhalation
Target Organs: Central nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, *Leuciscus idus* (Golden orfe), static test, 96 Hour, 6,812 mg/l, DIN 38412

LC50, *Oncorhynchus mykiss* (rainbow trout), semi-static test, 96 Hour, >= 1,000 mg/l, OECD Test Guideline 203 or Equivalent

LC50, *Pimephales promelas* (fathead minnow), static test, 96 Hour, 20,800 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, *Daphnia magna* (Water flea), static test, 48 Hour, 21,100 - 25,900 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, *Pseudokirchneriella subcapitata* (green algae), static test, 7 d, Growth rate inhibition, > 1,000 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

IC50, activated sludge, static test, > 1,000 mg/l

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 96 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

Theoretical Oxygen Demand: 1.95 mg/mg

Chemical Oxygen Demand: 1.84 mg/g

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 7.8 Hour

Method: Estimated.

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low ($BCF < 100$ or $\log Pow < 3$).

Partition coefficient: n-octanol/water(log Pow): 0.37 at 20 °C Measured

Bioconcentration factor (BCF): < 2

Mobility in Soil

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.2 - 1.0 Estimated.

Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Other adverse effects

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name 1-METHOXY-2-PROPANOL

UN number	UN 3092
Class	3
Packing group	III

Classification for SEA transport (IMO-IMDG):

Proper shipping name	1-METHOXY-2-PROPANOL
UN number	UN 3092
Class	3
Packing group	III
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	1-Methoxy-2-propanol
UN number	UN 3092
Class	3
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Workplace Classification

This product is classified as hazardous according to Singapore Standards, Act and Regulations.

The following statutes, regulations and standards have the related prescribes on chemicals in terms of safe use, storage, transportation, loading and unloading, classification and symbol etc.

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations
Chemical Weapons Prohibition Act

Fire Safety (Petroleum and Flammable Materials) Regulations : Propylene glycol monomethyl ether

16. OTHER INFORMATION

Revision

Identification Number: 202719 / 2730 / Issue Date: 01/09/2023 / Version: 10.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
PEL (long term)	Permissible Exposure Level (PEL) Long Term
PEL (short term)	Permissible Exposure Level (PEL) Short Term
SG OEL	Singapore. Workplace Safety and Health Act - First Schedule Permissible Exposure Limits of Toxic Substances
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average

Full text of other abbreviations

AIIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

ROHM AND HAAS ELECTRONIC MATERIALS SINGAPORE PTE. LTD. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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