

Safety Data Sheet

RBE03D

Revision No: 1st

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1. PRODUCT IDENTIFICATION

Product Identifier RBE03D
General Use Negative Type Photoresist
Product Description Negative Type Photoresist

Supplier Detail: **EMK Technologies Pte Ltd** / 21 Bukit Batok Crescent,
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2. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Content (%)
Novolac resin	9003-35-4	20-30
Propylene Glycol Methyl Ether Acetate	108-65-6	50-70
1-Hydroxycyclohexyphenyl ketone	947-19-3	10-20

3. HAZARD IDENTIFICATION



Emergency Overview : Red transparent liquid with slightly acetone-like odor

Potential Health Effects: Inhalation may cause anesthesia. Vapors are irritating eyes, nose and respiratory tract. Overexposure may result in headache, nausea and vomiting.

Eye Contact : Eye contact may cause severe irritation.

Skin Contact : Prolonged and repeated contact with skin may cause irritation and dermatitis.

Ingestion : Swallowing may nauseate and cause pain in esophagus and stomach.

4. FIRST AID MEASURES

- Inhalation : Remove exposed person to fresh air, perform artificial respiration if necessary. Call a physician.
- Eye Contact : Immediately flush eyes with plenty of water at least 15 min. Call a physician.
- Skin Contact : Immediately wash skin with soap and plenty of water.
- Ingestion : Contact a poison center and have MSDS information available.

5. FIRE-FIGHTING MEASURES

- General Hazard : Combustible Liquid. May release vapors that form flammable mixtures when temperatures are at or above the flash point. Toxic gases will form upon combustion
- Extinguishing Media : Water, Foam, Dry chemical powder
- Special Fire Fighting Procedures : Firefighters should wear self-contained breathing apparatus and protective clothing.
- Unusual Fire and Explosion Hazards : None
- Hazardous Combustion Products : Smoke, fumes and toxic gas and/or carbon mono-oxide.

6. ACCIDENTAL RELEASE MEASURES

- General : Provide maximum ventilation. Wear suitable protective equipment. Small spill should be flushed with large quantities of water. Large spill should be collected for disposal. Toxic to fish.
- Land Spill : Dike or absorb with inert absorbent material such as sand or sawdust and transfer to container for disposal.
- Water Spill : Remove from surface by skimming or with suitable absorbents.

7. HANDLING AND STORAGE

- Warning : Combustible solvent mixture. Avoid heat, sunlight, and ignition sources.
- Precautions : Handle with care. Open only under well ventilated conditions. Loosen closure cautiously before opening. When using this substance : (a) avoid breathing the substance; (b) avoid ingestion; (c) use respiratory protection when in dust or insist from. Wear chemical goggles, resistant gloves and protective clothing to prevent contact. Wash thoroughly after handling.
- Storage Temperature : 3 °C ~ 8 °C
- Storage Pressure: Atmospheric

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls : The use of local exhaust ventilation is recommended to control emissions near the source. Laboratory samples should be handled in a fume hood. Provide mechanical ventilation of confined spaces. Use explosion-proof ventilation equipment.

9. PHYSICAL AND CHEMICAL PROPERTIES

Flashpoint and Method :	48 °C Tag closed cup
Flammable Limits :	LEF : 1.1 % UFL:10.2% (Reference)
Vapor Pressure :	3.8mmHg (25°C)
Specific Gravity :	1.003
Solubility in Water :	insoluble
Boiling Point :	146 °C

10. STABILITY AND REACTIVITY

Incompatible Materials and Conditions to Avoid : Strong oxidizing agents, strong acid, strong bases and strong reducing agents.

Hazardous Decomposition : This material is stable under recommended storage and handling conditions.

Hazardous Polymerization : May not occur.

11. TOXICOLOGICAL INFORMATION

SOLVENT (Diethylene glycol dimethyl ether) :

Acute Toxicity :

LD50 (oral-rat): -

12. ECOLOGICAL INFORMATION

SOLVENT :

Biodegradations :

BOD :

13. DISPOSAL CONSIDERATIONS

Burn in a chemical incinerator equipped with an afterburner but exert extra care in igniting as this material is highly flammable. Do not flush into the sewer.

14. TRANSPORT INFORMATION

Proper Shipping Name :	Resin solution
Identification Number :	UN 1866
Packing Group :	III
DOT Classification :	Class 3, Flammable Liquid

15. REGULATORY INFORMATION

TSCA (Toxic Substance Control Act) :

All the components in the color photoresist are on TSCA lists or are subject to a Low Volume Exemption.

16. OTHER INFORMATION

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