

### Safety Data Sheet

#### Section 1. Identification

**Product name** : MICROFAB® SC LO 70/30  
**Product code** : 400132  
**Recommended use of the chemical** : REPLENISHER FOR COPPER PLATING  
**Uses advised against** : Consumer, private households, general public  
**Product type** : Liquid.  
**Date of issue/Date of revision** : April 24 2015.

Manufacturer - Supplier	Telephone no.:	Fax no.	Emergency phone:
Enthone Inc 350 Frontage Road West Haven, CT 06516	Tel: (203) 934-8611	Fax: (203) 799-8179	UNITED STATES AND CANADA: Tel: 800-424-9300 INTERNATIONAL, CALL Tel: +1 703-527-3887 (collect calls accepted) Enthone Chemtrec #7827
Alent Enthone Chemistry Trading (Shanghai) Co., Ltd. Rm 201, No.388 of Muhua North Road, Fengxian District, Shanghai	Tel: 86-21-6390 0600	Fax: 86-21-50912810	Tel: 0532-8388 9090 (24-hour)
Enthone Chemistry A Division of Alent Singapore Pte Ltd 26 Tuas West Road Singapore 638382	Tel: (65) 6861 1773	Fax: (65) 6862 3327	Tel: (65) 6861 1773
ENTHONE SDN. BHD. 111, Lorong IKS Juru 5, Taman Perindustrian Ringan Juru, 14100 Simpang Ampat, Penang, Malaysia	Tel: 60 - 4 502 6164	Fax: (604) 506 0621	Tel: 60 - 4 502 6164
Enthone Korea 1Ra 310, Sihwa Industrial Complex, 1247-9, Jungwang-Dong, Siheung-Si, Gyeonggi-Do, Korea	Tel: 82-31-432-4100	Fax: 82-31-432-4900	Tel: 82-31-432-4100
Enthone Inc. Taiwan Branch 2F, B Building, No. 10, Luxing Street, Luzhu District, 33849 Taoyuan City, Taiwan, R.O.C.	Tel: 03-312-0280	Fax: 03-312-0380	Tel: 886-937408981
Alent Japan Company - Enthone 480-28 Higashitoyoda, Hiratsuka, Kanagawa 254-0082, Japan	Tel: 81-463-51-4330	Fax: 81-463-55-2588	Tel: 81-463-51-4330
Enthone India A Division of Cookson India Pte. Ltd Developed Plot no 16, North Phase, SIDCO Industrial estate, Ambattur, Chennai - 600098.	Tel: 91-44-26252666	Fax: 91-44-26258627	Tel: 91-44-26252666

## Section 2. Hazards identification

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 1  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Causes severe skin burns and eye damage.

### Precautionary statements

**Prevention** : Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling.

**Response** : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

**Storage** : Store locked up.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician.

**Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

## **Section 4. First aid measures**

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### **Most important symptoms/effects, acute and delayed**

#### **Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns.
- Ingestion** : No known significant effects or critical hazards.

#### **Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### **Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**See toxicological information (Section 11)**

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : No specific data.

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## **Section 7. Handling and storage**

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## **Section 8. Exposure controls/personal protection**

### Control parameters

#### Occupational exposure limits

None.

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Skin protection

## **Section 8. Exposure controls/personal protection**

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## **Section 9. Physical and chemical properties**

### Appearance

- Physical state** : Liquid.
- Color** : Clear. Colorless.
- Odor** : fishy [Slight]
- Odor threshold** : Not available.
- pH** : <1
- Melting point** : Not available.
- Boiling point** : >100°C (>212°F)
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Non-flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.  
No additional information.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.002
- Solubility** : Easily soluble in the following materials: cold water and hot water.
- VOC** : 3.6 g/l
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Incompatibility with various substances</b>	: Highly reactive or incompatible with the following materials: reducing materials and alkalis. Slightly reactive or incompatible with the following materials: oxidizing materials. cyanide
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>Hazardous polymerization</b>	: Under normal conditions of storage and use, hazardous polymerization will not occur.

## Section 11. Toxicological information

### Acute toxicity

Not available.

### Irritation/Corrosion

Not available.

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

No applicable toxicity data

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

<b>Eye contact</b>	: Causes serious eye damage.
<b>Inhalation</b>	: No known significant effects or critical hazards.
<b>Skin contact</b>	: Causes severe burns.
<b>Ingestion</b>	: No known significant effects or critical hazards.

## Section 11. Toxicological information

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	: Adverse symptoms may include the following: pain watering redness
<b>Inhalation</b>	: No specific data.
<b>Skin contact</b>	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
<b>Ingestion</b>	: Adverse symptoms may include the following: stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Long term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Potential chronic health effects

Not available.

<b>General</b>	: No known significant effects or critical hazards.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

Not available.

### Persistence and degradability

Not available.

### Bioaccumulative potential

Not available.



## Section 12. Ecological information

### Mobility in soil




Soil/water partition coefficient ( $K_{oc}$ ) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA
UN number	UN2796	UN2796	UN2796
UN proper shipping name	Sulphuric acid with 51% or less acid	Sulphuric acid with 51% or less acid	Sulphuric acid with 51% or less acid
Transport hazard class(es)	8 	8 	8 
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

### International lists

#### National inventory

United States : All components are listed or exempted.

## Section 15. Regulatory information

## Section 16. Other information

### History

**Date of issue/Date of revision** : April 24 2015.

**Date of previous issue** : No previous validation.

**Version** : 1

**Prepared by** : **Regulatory Affairs Department**  
Enthone Inc  
350 Frontage Road  
West Haven, CT 06516  
Phone: (203) 934-8611  
Fax: (203) 799-8179  
enthonemsds@enthone.com  
www.enthone.com

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations

### Procedure used to derive the classification

Classification	Justification
Skin Corr. 1, H314 Eye Dam. 1, H318	On basis of test data On basis of test data

**References** : Not available.

☑ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.5b3271