

# SAFETY DATA SHEET

CMC MATERIALS

## 1. Identification

<b>Product identifier</b>	Hydrochloric Acid 25-37%
<b>Other means of identification</b>	
<b>Product code</b>	-
<b>Synonyms</b>	Hydrochloric Acid 25% * Hydrochloric Acid 36% * Hydrochloric Acid 37%
<b>Recommended use of the chemical and restrictions on use</b>	
<b>Recommended use</b>	Industrial use.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer/Supplier</b>	CMC Materials; 870 North Commons Drive; Aurora, IL 60504; United States
<b>Telephone</b>	+1.630.375.6631
<b>Manufacturer/Supplier</b>	CMC Materials; Amber Business Centre; Riddings Alfreton Derbyshire DE55 4DA; United Kingdom
<b>Telephone</b>	+44 (0) 1773 844200
<b>E-mail</b>	steve.grundy@cmcmaterials.com
<b>Manufacturer/Supplier</b>	CMC Materials; 300 Throckmorton, Suite 1900; Fort Worth, Texas 76102; United States
<b>Telephone</b>	+1.817.761.6100
<b>Manufacturer/Supplier</b>	CMC Materials; Les Vieilles Hayes; 50620 Saint Fromond; France
<b>Telephone</b>	+33 (0) 2 33 75 64 00
<b>E-mail</b>	francesds@cmcmaterials.com
<b>Manufacturer/Supplier</b>	CMC Materials; 9 Tuas View Lane; Singapore 638826
<b>Telephone</b>	65.3163.6666
<b>Manufacturer/Supplier</b>	CMC Materials; Via Umbria 4; 20098 San Giuliano Milanese (MI); Italy
<b>Telephone</b>	+39 02 988381 / +44 (0) 1773 844200
<b>E-mail</b>	steve.grundy@cmcmaterials.com

## Emergency phone number

<b>3E Global Incident Response Hotline</b>	
<b>Singapore</b>	+65 3158 6734
<b>Asia-Pacific</b>	+1.760.476.3960
<b>International</b>	+1.760.476.3962
<b>Access code</b>	333035

<b>CHEMTRAC</b>	For Dangerous Goods Incidents ONLY (spill, leak, fire, exposure or accident), call CHEMTRAC 24/7 at:
<b>Singapore</b>	800.101.2201
<b>International</b>	+1.703.741.5970

## 2. Hazards identification

### GHS classification

<b>Physical hazards</b>	Corrosive to metals	Category 1
<b>Health hazards</b>	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity following single exposure	Category 3 respiratory tract irritation
<b>Environmental hazards</b>		Not classified.

## GHS label elements, including precautionary statements

### Pictograms



### Signal word

Danger

### Hazard statements

May be corrosive to metals. Causes severe skin burns and eye damage. May cause respiratory irritation.

### Precautionary statement

#### Prevention

Do not breathe mist or vapour. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

#### Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor.

#### Storage

Not assigned.

#### Disposal

Not assigned.

### Other hazards which do not result in classification

None known.

### Supplemental information

None.

## 3. Composition/information on ingredients

### Substance or mixture

Mixture

Chemical name	Common name and synonyms	CAS Number	Concentration (%)
Hydrochloric acid		7647-01-0	25 - 37

### Composition comments

All concentrations are in percent by weight.  
Components not listed are either non-hazardous or are below reportable limits.

## 4. First-aid measures

### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

### Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician.

### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

### Ingestion

Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

### Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Causes digestive tract burns.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

### General information

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

### Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

### Unsuitable extinguishing media

Do not scatter spilled material with high pressure water streams.

### Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed. Contact with metals may evolve flammable hydrogen gas. Combustion products may include: hydrogen chloride, chlorine.

### Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk. Dike fire control water for later disposal. Avoid discharge into drains, water courses or onto the ground.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

### General fire hazards

By heating and fire, toxic and corrosive vapours/gases may be formed.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapour. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

### Methods and materials for containment and cleaning up

**Large Spills:** Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Neutralize spill area and washings with soda ash or lime. Retain and dispose of contaminated wash water.

**Small Spills:** Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

## 7. Handling and storage

### Precautions for safe handling

Do not breathe mist or vapour. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. Provide appropriate secondary containment. Store away from incompatible materials (see section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### Singapore. PELs. (Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order)

Material	Type	Value
Hydrochloric Acid 25-37%	STEL	7.5 mg/m <sup>3</sup>
		5 ppm
Components	Type	Value
Hydrochloric acid (CAS 7647-01-0)	STEL	7.5 mg/m <sup>3</sup>
		5 ppm

### Control parameters/Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Material	Type	Value
Hydrochloric Acid 25-37%	Ceiling	2 ppm
Components	Type	Value
Hydrochloric acid (CAS 7647-01-0)	Ceiling	2 ppm

### Appropriate engineering control measures

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** When working with liquids wear splash-proof chemical goggles and face shield unless full facepiece respiratory protection is worn.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Recommended use: Glove material: Nitrile. Use gloves with breakthrough time of >480 minutes. Minimum glove thickness 0.38 mm.

##### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

<b>Respiratory protection</b>	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Appropriate respirator selection should be made by a qualified professional.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Colour</b>	Colourless.
<b>Odour</b>	Pungent.
<b>Odour threshold</b>	Not available.
<b>pH</b>	< 1
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	85 - 108 °C (185 - 226.4 °F)
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Vapour pressure</b>	28 kPa
<b>Vapour density</b>	1.3 (Air = 1)
<b>Relative density</b>	1.198
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Completely soluble in water.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other data</b>	
<b>Density</b>	1.198 g/cm <sup>3</sup>
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.

## 10. Stability and reactivity

<b>Reactivity</b>	May be corrosive to metals.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Contact with metals may evolve flammable hydrogen gas.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidising agents. Reducing Agents. Metals. Alkali metals. Amines. Bases. Fluorine.
<b>Hazardous decomposition products</b>	When heated to decomposition may emit toxic fumes of hydrogen chloride.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause irritation to the respiratory system.
<b>Skin contact</b>	Causes severe skin burns.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns.
<b>Acute toxicity</b>	Not expected to be acutely toxic.

Components	Species	Test Results
Hydrochloric acid (CAS 7647-01-0)		
<b>Acute</b>		
<b>Inhalation</b>		
Aerosol		
LC50	Rat	45.6 mg/l, 5 Minutes 8.3 mg/l, 30 Minutes
<b>Symptoms</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Causes digestive tract burns.	
<b>Skin corrosion/irritation</b>	Causes severe skin burns.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitisation</b>		
<b>Respiratory sensitisation</b>	Not a respiratory sensitisier.	
<b>Skin sensitisation</b>	This product is not expected to cause skin sensitisation.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Hydrochloric acid (CAS 7647-01-0)	3	Not classifiable as to carcinogenicity to humans.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful.	

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
<b>Product</b>	<b>Species</b>		
Hydrochloric Acid 25-37% (CAS Mixture)			
<b>Aquatic</b>			
<b>Acute</b>			
Crustacea	EC50	Daphnia magna	0.492 mg/l, 48 Hours
Fish	LC50	Oncorhynchus mykiss	7.45 mg/l, 96 Hours
<b>Persistence and degradability</b>	The product solely consists of inorganic compounds which are not biodegradable.		
<b>Bioaccumulative potential</b>	No data available.		
<b>Mobility in soil</b>	This product is water soluble and may disperse in soil.		
<b>Other adverse effects</b>	The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.		

## 13. Disposal considerations

<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

## 14. Transport information

<b>ADR</b>	
<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	HYDROCHLORIC ACID
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-

<b>Label(s)</b>	8
<b>Hazard No. (ADR)</b>	80
<b>Tunnel restriction code</b>	E
<b>Packing group</b>	II
<b>Environmental hazards</b>	No
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### RID

<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	HYDROCHLORIC ACID
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	II
<b>Environmental hazards</b>	No
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### ADN

<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	HYDROCHLORIC ACID
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	II
<b>Environmental hazards</b>	No
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### IATA

<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	Hydrochloric acid
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	No
<b>ERG Code</b>	8L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	HYDROCHLORIC ACID
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No
<b>EmS</b>	F-A, S-B
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Product name: Hydrochloric acid. The product hazard category is: S/P Pollution category: Z Ship type: 3

## 15. Regulatory information

**Safety, health and environmental regulations specific for the product in question**

This safety data sheet was prepared in accordance with Singapore Standard Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods Part 3: Preparation of Safety Data Sheets (SDS) (SS 586: Part 3: 2014) as amended.

**Prior Informed Consent (PIC) Substances (Environment Protection and Management Act, 2nd Schedule, Part 1, Jul. 1, 2013)**

Not regulated.

**Chemical Weapons Prohibition (Act)**

Not applicable.

## Environmental Protection and Management (Hazardous Substances) Regulations

Hydrochloric acid (CAS 7647-01-0) 1000 kg

### Environmental Public Health Act

Hydrochloric acid (CAS 7647-01-0)

### Misuse of Drugs Act

#### Controlled Narcotic Drugs (Misuse of Drugs Act, First Schedule, Part I, II & III, as amended)

Not regulated.

#### Drug Precursors (Misuse of Drugs Act, Third Schedule, Parts I & II, as amended)

Not regulated.

#### Controlled Specified Drugs (Misuse of Drugs Act, Fourth Schedule, as amended)

Not regulated.

#### Temporarily Listed Drugs (Misuse of Drugs Act, Fifth Schedule, as amended)

Not regulated.

### International regulations

#### Montreal Protocol

Not applicable.

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

### References

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

EPA: AQUIRE database

HSDB® - Hazardous Substances Data Bank

IARC Monographs. Overall Evaluation of Carcinogenicity

National Toxicology Program (NTP) Report on Carcinogens

### Issued by

Not available.

### Prepared by

#### Title

Sharlene Parry, Product Stewardship Manager

### Disclaimer

CMC Materials cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

### Issue date

21-December-2020

### Revision date

11-April-2021

**Key/legend**

IATA: International Air Transport Association.

IBC: Intermediate Bulk Container.

IMDG: International Maritime Dangerous Goods.

MARPOL: International Convention for the Prevention of Pollution From Ships.

TWA: Time Weighted Average.